



SAESHIN PRECISION CO., LTD.

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Read all instructions before using
This product is mainly designed for dental laboratory use.

Thank you for your purchase.
In order to have trouble-free performance.
please read all instructions before operating.
Please keep this manual for future reference.
Saeshin is not responsible for the accident causing by not following the instructions.
Design and specification of the product can be subject to be changed for improving the quality.
Informing the product, model, faulty status, and the customer'

(tel # or email etc), the kind consulting and quick service will be provided.

WARRANTY

Saeshin warrants our products for manufacturer's fault such as material or workmanship for 1 year from the date of invoice. The warranty does not cover the product fault caused by user's misuse, wrong installation, inappropriate maintenance and repair, and normal wear of consumable parts such as bearings, spindle case ass'y, armature. In order to check the warranty, it's required to provide used condition and environment information with product serial number and stamped invoice. The performance of warranty is by manufacturer's product analysis and discretion by repair or replace the product.

Exception of warranty
user's misuse or improper use and treatment
using with wrong input Voltage (AC Voltage)
dropping down during setting, moving, using
using consumable parts or accessories not recommended
by manufacturer malfunction after repairing at the places not
recommended by manufacture replacing normal wear of
consumable parts (ball bearings, gear assy, collet chuck, armature)
Faulty by Act of God

SETTING AND OPERATION

- 1 After checking off-switch in control box, plug in.
- 2 Connect handpiece to output of control box.
- 3 Set the speed dial of control box to "0".
- 4 Check collet chuck of handpiece locked well turning the handle of handpiece or pulling bur out. In case of easy chuck change type or front-chuck-open type (Forte, 103L, 107 and 102WL HP), please use it after checking the bur is completely lock. This is because the chuck could be loose after chuck or bur change.
- 5 Hold handpiece with one hand and with the other hand, turn on the power of control box.
- 6 Check handpiece running normally controlling speed dial in control box.
- 7 Turn off the power and connect the foot pedal to control box. Check speed operating of the pedal.
- 8 Turn off the power and switch to reverse direction. Turn on the power and check the operating.



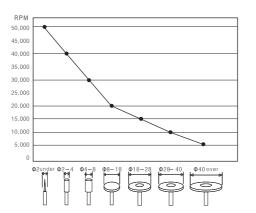
Please turn off the switch when you do not use the unit.

- 1 Do not work in a dangerous place. Do not use the control box in a humid
- 2 place.
- \mathfrak{Z} Our handpiece & foot pedal should be only used for our control unit.
 - Dimensions of the bur: 2.35mm (ISO7785-2 TYPE2)
 - ※ Minimum fitting length of bur: 10mm
 - \divideontimes When locked in the chuck, the maximum projection length of should be less than 35mm Use a bur that conform to the ISO standards.
 - Avoid using a rusty or bent bur that may cause excessive wear of bearings. Keep safe speed, and precautions recommended by bur manufacturer.
- 4 Check for any troubles, including vibration of bur, at low speed, and then start high
- 5 speed
- 6 Operate the speed control dial in control box softly.
- 7 * INPUT 100-120V/ FUSE: 2A/5A(S206 only) * 220-240V/ FUSE: 2A
- 8 Turn off the power in order to change the bur.
 - Be careful not to drop the handpiece as it may be damaged or broken.
- 9 In case that it is dropped, check if the bur is bent or if any excessive heat is generated
- 10 while carefully operating it.
- If any problem occurs in handpiece, use after repairing.
- 11 Do not turn on the power of control box while the collet chuck of handpiece open. (Short circuit of the motor may be caused)
- 12 Make sure that the switch is off before putting the power plug in the socket, in order to avoid anunexpected injury due to sudden start.
- 13 A circuit breaker is provided to protect the motor. It is actuated when there is an
- 1.4 overload
- 15 which the motor cannot stand. Work within a range of load which it is not actuated.
- 16 Do not open the chuck while operating.
- 17 Keep the handpiece with setting a bur to the collet chuck after operation.
- 18 Do not put the handpiece down before it stops completely.
- 19 Be sure to pull out the power cord before moving the control box.
- 20 Use the specified voltage.
 - Use accessories suitable for this product.
- 21 For recommended speed in various applications, follow the manufacture's instructions.

Operating condition	Temperature(℃)	10~30
	Relative humidity(%)	10~80
	Atmospheric Pressure(hPa)	700~1060
Transport and storage condition	Temperature(℃)	-20~60
	Relative humidity(%)	10~90
	Atmospheric Pressure(hPa)	500~1060

[The allowable RPM according to the bur diameter]

Please keep the RPM according to below diagram against the accident. The allowable RPM could be different from the bur material and type.



CHECK POINT IN CASE OF PROBLEM

If the product dose not work after checking, please contact to the seller or manufacturer.

[CONTROL BOX]

problem	check	cause	solution
The motor dose not run.	The power is out.	The control box may have a problem.	Check the fuse.
	The power lamp is out, when the power switch turn on.	Check the connection of power cord.	Connect the power cord properly.
		Check if the OV(overload) lamp is on.	Turn off the power and then turn on.
		Open the end cap of handnpiece and check the burnt smell.	Ask to the seller.
	The handpiece dose not run, when the hand/foot switch is on and power lamp is on.	Check the connection connector and HP cord.	Connect the handpiece properly.
	on a dipondi ang dioni	Check the pedal connection.	Connect the pedal properly.
		Check if the cord is broke down or disconnected.	Ask to the seller.
		Check the carbon brush.	Change the carbon brush or ask to the seller.
The motor runs	Speed control is out	The control box may have a problem.	Ask to the seller.

[HANDPIECE]

problem	cause	solution
The handpiece dose not run, although the chuck is lock.	Check the connection of bearing, carbon brush, control box.	Ask to the seller.
The handpiece is getting warm during use	Check the bearing.	Ask to the seller.
The noise and vibration happen	Check the bearing and chuck.	Ask to the seller.
during use.	Check if the bur is bent.	Change the bur.

REPLACEMENT OF FUSE

The fuse is in a small fuse box beside the power connector at the back of the control box Pull out the fuse box then replace it with a new one (120V-T3.15A/250V, 230V-T2A/250V)

CHANGE CARBON BRUSH

CAUTION

Please make sure the power is off, before you change the carbon brush.

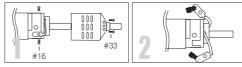
Please run the motor for 1 minute with non-load in order to put the carbon brush in right place. Please check periodically the carbon brush wear in order to prevent the severe damage. The motor can be damaged if the carbon brush worn out is not changed in proper time.

[102, 102L, 102LS, 102WL, 103L, 107, 107II, 120II, 108E, 108EI]



- 1 Unscrew the carbon bolt. The terminal is separated at the same time.
- 2 Change carbon brush.

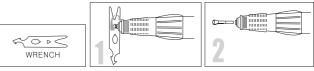
[130]



- 1 Unscrew the bolt #33 and unscrew #16 fixed in the carbon brush
- 2 Remove the soldered carbon and change the new one.

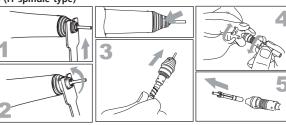
CHANGE COLLET CHUCK

[STRONG102WL]- easy chuck open type



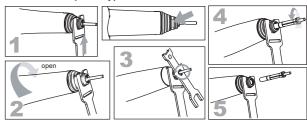
- 1 Open the chuck and remove the bur.
- 2 Fix the wrench to chuck and turn it to the counterclockwise.

106 (H-spindle type)



- 1 Set and fix the wrench truning the bur.
- 2 Turn the wrench1 to counter clockwise and then the spindle assembly would be disassembled.
- 3 Take off the nose tip, spring, busing A,B.
- 4 Turn each wrench 1 and wrench 2 to the counter clockwise.
- 5 Change the chuck.
- * Fix the bur and chuck turning to clock wise. Then turn again to counter clock wise a bit and set the tension to remove the bur
- *Do not disassemble except skilled engineer.

103L / 107 (Old spindle type)



- 1 Set and fix the wrench truning the bur
- 2 Turn to open direction, chuck open.
- 3~4 Turn the chcuk to the counter-clock wise In case of not turning by hand, use wrench.
- 5 Change the
- * Fix the bur and chuck turning to clock wise. And then turn again to counter clock wise a bit and set the tension to remove the bur.



Clean and assemble the chuck very carefully.

If not skilled engineer, do not disassemble the handle and

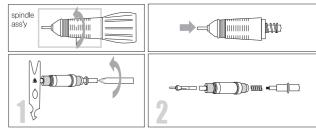
If not skilled engineer, do not disassemble the handle and motor part. It may cause the breakage.

If disassembled,
Delin joint of handle part and the shaft of the motor part
have to be fit each other.

If it doesn't,

vibration,noise,heat and bearing damage may caused. *If the chuck is not open, please turn it with the wrench.

[STRONG102,102L,102LS,107II,120II]



- 1 Fix the wrench to the collet chuck in spindle ass'y and turn to the arrow mark direction ith screwdriver.
- 2 Change the chuck.

[caution!]

Clean and assemble the chuck very carefully...

If not skilled engineer, do not disassemble the handle and motor part.

- It may cause the breakage.
- If disassembled, delrin joint of handle and the shaft of the motor part has to be fit each other.
- If it doesn't, vibration, noise, heat and bearing damage may caused.
- *If the chuck is not open, please turn it with the wrench.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard. When unplug the power cord, hold the plug and do not touch with wet hand. Do to use with loosing power plug causing the danger of electric shock and fire.

Do not bend the power cord excessively and do not press with heavy things. If may cause electric shock and fire.

Do not place near heat equipment and candles or cigarette causing fire. Close supervision needs if this product is used by or near by the very young, the elderly or invalid

This appliance can be used by children aged from 8 years and above and person with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision of instruction concerning use of the appliance in safety way and understand the hazards involved.

Children shall not play with the appliance.

Cleaning and user maintenance shall not be made by children without supervision

For a part of class III construction supplied from a detachable power supply unit, the instructions state that the appliance is only to be used with the unit provided

This equipment is not suitable for use in the presence of flammable anesthetics or oxygen

Mode of operation: continuous operation

Use the grounding conductor. Breakage or electric leak may cause the danger of eletric shock.

For grounding, inquiry to electrician or to main office.

In case of using extension cord, do not use many electricity equipments in one time. It causes fire and electric shock.

Do not place or set up the product inthe humid and rainy or snowy location. It brings the danger of electric shock and fire.

Do not drop or damage the handpiece. In case of malfunction, dropping, drowning, do not use and contact to the manufacturer, (If may cause vibration of the bur, overheating, or damage of the bearings.)

Use the products in proper use as per the instruction and do not use not recommended by the manufacturer

It may cause injury or property loss if not following the instructions.

Saeshin is not responsible for the accident causing by not following the instructions

SUGGESTION FOR MAINTENANCE

- 1 Keep the place around in handpiece clean from dust and grindings.
- 2 Remove dust on handpiece wiping with isopropyl alcohol and avoid wet inside. .Do not apply the oil to the goods or clean with water. The grease inside of the bearing could melt away due to the oil.
- 3 Air cleaning is acceptable but air pressure may affect the handpiece or motor.
- 4 Insertion and removal of bur Turn the handle in the open direction to open the chuck. Then, the chuck is opened and the bur is removed. turn the handle in the close direction, and the chuck is closed and the bur is recurred, turn the ring until a click sound.

STRONG 204/204S

[PART NAME] 1-CONTROL BOX 2-HANDPIECE

3-ON/OFF FOOT PEDAL 4-POWER SWITCH

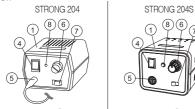
5-MOTOR CONNECTOR 6-SPEED CONTROL DIAL

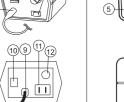
7-FORWARD-REVERSE SWITCH

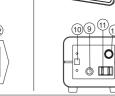
8-POWER LAMP 9-POWER CONNECTOR

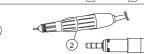
10-VOLTAGE CHANGE SWITCH

11-FOOT PEDAL CONNECTOR 12-FUSE HOLDER









[PART NAME] 1-CONTROL BOX

2-HANDPIECE

3-SPEED FOOT PEDAL 4-POWER SWITCH

5-HAND-FOOT SWITCH

6-FORWARD(R)-REVERSE(L) SWITCH

7-MOTOR CONNECTOR

8-SPEED CONTROL DIAL

9-MOTOR SELECT SWITCH (M1/M2)

10-FOOT PEDAL CONNECTOR

11-VOLTAGE CHANGE SWITCH 12-POWER CONNECTOR

13-FUSE HOLDER

STRONG 207S

[PART NAME] 1-CONTROL BOX

2-HANDPIECE

3-a-SPEED FOOT PEDAL (207A) 3-b-ON/OFF FOOT PEDAL (207B)

4-POWER SWITCH

5-FORWARD-REVERSE SWITCH 6-MOTOR CONNECTOR

7-SPEED CONTROL DIAL 8-FOOT PEDAL CONNECTOR

9-POWER CONNECTOR 10-FUSE HOLDER

11-HAND-FOOT SWITCH

STRONG 90/90N

[PART NAME]

2-HANDPIECE

1-CONTROL BOX

3-FOOT ON/OFF PEDAL

5-MOTOR CONNECTOR

6-SPEED CONTROL DIAL

9-POWER CONNECTOR

10-VOLTAGE CHANGE SWITCH

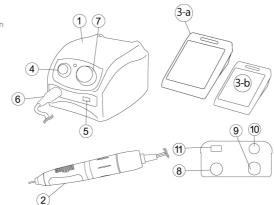
11-FOOT PEDAL CONNECTOR

4-POWER SWITCH

8-POWER LAMP

12-FUSE HOLDER

(11)(12)



ower consumption

[PART NAME]

1-CONTROL BOX

2-HANDPIECE

3-a-SPEED FOOT PEDAL(207A)

3-b-ON/OFF FOOT PEDAL(207B)

4-POWER SWITCH

5-FORWARD-REVERSE SWITCH 6-MOTOR CONNECTOR

7-SPEED CONTROL DIAL

8-FOOT PEDAL CONNECTOR

9-POWER CONNECTOR

10-FUSE HOLDER

11-HAND-FOOT SWITCH (207A)

STRONG 202

Power consumption

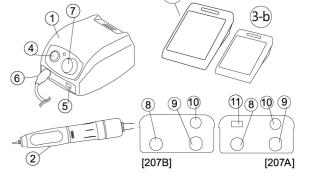
[PART NAME]

1-CONTROL BOX 2-HANDPIECE 3-SPEED FOOT PEDAL

4-RPM DISPLAY BOX 5-MOTOR ON/OFF BUTTON

6-35/45K RPM BUTTON 7-HAND-FOOT SWITCH 8-FORWARD-REVERSE SWITCH

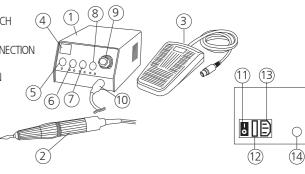
9-SPEED CONTROL DIAL 10-MOTOR CONNECTOR





12-FUSE BOX 13-POWER CONNECTION 14-FOOT PEDAL

CONNECTION



ower consumption

[PART NAME] 1-CONTROL BOX 2-HANDPIECE

3-ON/OFF FOOT PEDAL 4-POWER SWITCH

5-MOTOR CONNECTOR

6-SPEED CONTROL DIAL 7-FORWARD-REVERSE SWITCH

8-POWER LAMP 9-POWER CONNECTOR

10-VOLTAGE CHANGE SWITCH 11-FOOT PEDAL CONNECTOR

12-FUSE HOLDER

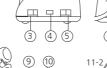
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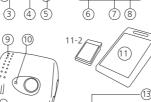
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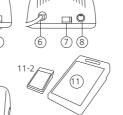














11-OVERLOAD LAMP (209A) POWER LAMP (209B)



[PART NAME]

1- POWER CORD

3- ON/OFF SWITCH

CONTROL

4- HANDPIECE

9- FLISE BOX

2- MOTOR CONNECTOR

& ROTATION SPEED

7- FOOT SPEED CONTROL

8- HAND-FOOT SWITCH

10- HANDPIECE STAND

7-1 ON/OFF FOOT PEDAL

5- FORWARD-REVERSE SWITCH

6- FOOT PEDAL CONNECTOR

2- CONTROL BOX 3- FORWARD-REVERSE SWITCH

4- VOLTAGE CHANGE SWITCH 5- POWER SWITCH 6- POWER CORD CONNECTOR 4

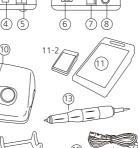
7- HAND-FOOT SWITCH 8- FOOT PEDAL CONNECTOR 9- BUR HOLDER

10-POWER LAMP 11- SPEED CONTROL DIAL 11-2 ON/OFF FOOT PEDAL

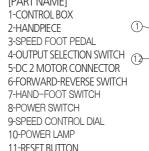
12- MOTOR CONNECTOR 13- HANDPIECE

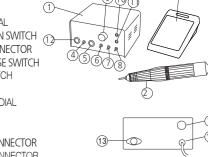
14- HANDPIECE HOLDER 15- HANDPIECE STAND (OPTION) 16- POWFR CORD

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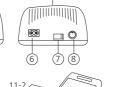


13-FOOT PEDAL CONNECTOR 14-FUSE HOLDER

11-RESET BUTTON 12-DC 1 MOTOR CONNECTOR

15-POWER CORD









[PART NAME]

1- SPEED CONTROL DIAL CONTROL BOX 3- FORWARD-REVERSE SWITCH

7-FORWARD-REVERSE SWITCH

4- VOLTAGE CHANGE SWITCH 5- POWER SWITCH

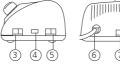
6- POWER CORD 7- HAND-FOOT SWITCH 8- FOOT PEDAL CONNECTOR

9- BUR HOLDER 10-POWER LAMP

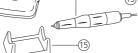
11- SPEED CONTROL DIAL 11-2 ON/OFF FOOT PEDAL 12- MOTOR CONNECTOR

13- HANDPIECE 14- HANDPIECE HOLDER 15- HANDPIECE STAND (OPTION)



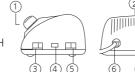








ower consumption



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